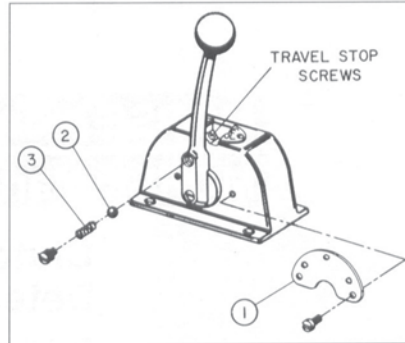




S-SERIES CONTROL CLUTCH DETENT KIT #022328



NOTICE

For use with S Series Controls.

This manual must be accessible to the owner/user of this SeaStar Solutions Product.

PLEASE READ THESE INSTRUCTIONS CAREFULLY AND THOROUGHLY BEFORE INSTALLING OR OPERATING THIS CONTROL!

All specifications and features are subject to change without notice.

1. Remove the two screws from side of control housing.
2. Place clutch detent plate (Item #1) in position and attach with two screws removed in Step 1. Torque screws to 25-32 in. lb.
3. Remove top screw on control hand lever.
4. Insert ball (Item #2) and spring (Item #3) and replace screw. Tighten screw securely
5. Set the stop screws to correspond with detent positions of plate and transmission. Proceed with setting the travel stop screws.
6. Remove nameplate on top of control housing.
7. Set the stop screws as required to prevent the control head hand lever from traveling further than the forward and reverse detent positions.
8. Replace nameplate and tighten screws securely.

NOTICE

For additional information and adjustment procedures, refer to control head instruction manual.

CONTENTS

Item	Description	Qty
1	Plate, Throttle Detent	1
2	Ball, Ø.313 " (Ø.7.95 mm)	1
3	Spring, Detent	1

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